

2018 SPRING & SUMMER

# Hamana

KNITTINGYARNCOLLECTION



ウェア 作品No.H145-185-008  
ウオッシュコットン《クロッシェ》(No.141)8.7玉使用  
帽子 作品No.H167-185-207  
エコアンダリヤ (No.23)3.9玉使用  
エコアンダリヤ《クロッシェ》(No.807)0.8玉使用  
バッグ 作品No.167-185-201  
エコアンダリヤ (No.30)3.2玉使用、(No.23)2.1玉使用



NEW

LINENFLORIA

リネンフローリア

2393  
3.3~3.6m/m  
2.5m/m  
¥680  
(Excl. tax)

Linen 51%  
Acrylic 49%

25 g ball approx. 120 m, in 8 colors  
(10 balls per bag)



NEW

AMAITO (LINEN)

亜麻糸《リネン》30

2401  
3m/m  
¥520  
(Excl. tax)

Linen 100%  
30 g ball approx. 50 m, in 12 colors  
(5 balls per bag)



SEAOLA

シオラ

2375  
2.3m/m  
¥580  
(Excl. tax)

Cotton 29%, Polyester 28%  
Acetate 22%, Rayon 21%  
25 g ball approx. 125 m, in 9 colors  
(10 balls per bag)



WASH COTTON CROCHET

ウォッシュコットン

《クロッシェ》

3842  
Normal machine wash possible!

2.3m/m  
¥350  
(Excl. tax)

Cotton 64%  
Polyester 36%  
25 g ball approx. 104 m, in 36 colors  
(5 balls per bag)



BRILLIAN

ブリリアン

3153  
3.6~3.9m/m  
2.5~3m/m  
¥780  
(Excl. tax)

Cotton (Super long cotton) 57%  
Nylon 43%  
40 g ball approx. 140 m, in 17 colors  
(10 balls per bag)



2744

Normal machine wash possible!

3.6~3.9m/m  
2.5m/m  
¥420  
(Excl. tax)

WASH! COTTON

ウォッシュコットン

Cotton 64%  
Polyester 36%

40 g ball approx. 102 m, in 28 colors  
(10 balls per bag)



2333  
Normal machine wash possible!

3.6~3.9m/m  
2.5m/m  
¥560  
(Excl. tax)

WASH COTTON GRADATION

ウォッシュコットン

《グラデーション》

Cotton 64%  
Polyester 36%

40 g ball approx. 102 m, in 11 colors  
(10 balls per bag)



APRICO

アプリコ

2227  
2.3~2.5m/m  
¥450  
(Excl. tax)

Cotton (Super long cotton) 100%  
30 g ball approx. 120 m, in 28 colors  
(5 balls per bag)



APRICO (LAMÉ)

アプリコ

《ラメ》

2235  
2.3~2.5m/m  
¥480  
(Excl. tax)

Cotton (Super long cotton) 100%  
(Uses slitted yarns.)  
30 g ball approx. 115 m, in 15 colors  
(5 balls per bag)

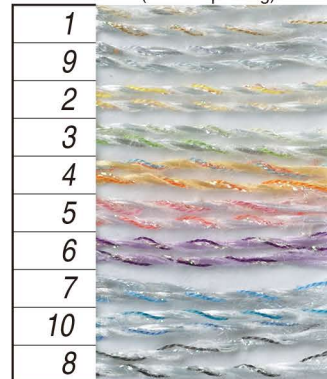


SILK MONET

シルクモネ

2332  
3.3~3.6m/m  
2.5m/m  
¥640  
(Excl. tax)

Polyester 51%, Cotton 17%  
Nylon 12%, Silk 11%  
Acrylic 5%, Wool 4%  
25 g ball approx. 110 m, in 10 colors  
(10 balls per bag)





# Flax

linen & cotton

**c · k · Tw**  
crochet knit tweed

## [What is linen?]

Linen is natural fiber made from the flax plant ("Ama" in Japanese). Its sensitive and soft but durable properties have contributed to its long-lasting popularity as a fine fiber. Linen is pronounced as "lan" in French, as in "lingerie," undergarments for women using fine fabrics.

## [What characteristics does linen have?]

Linen has a high water absorption and quick drying properties, as well as a high thermal conductivity, causing a non-stiff cool texture. It also has the highest tensile strength of all fibers, and collects less dirt.

## The Hamanaka Flax Series...

Uses flax grown in Belgium which is known for its high quality. By combining the tension and coolness of linen with the softness of cotton, we aim to deliver sasy knitting and a comfortable wearing experience.

## FLAX Tw

A new fancy type in the Flax Series. Its thickness is suitable for both knitting and crochet. We recommend it for beginners. Natural soft, pretty colors evoke a green meadow theme. Can be used for a wide range of items such as knitwear and accessories.

## FLAX C

Best suited for crocheting. Can be used for garments, accessories and edging. Available in a wide range of colors from natural to dark to enable your creativity.

## FLAX K

A multi-purpose Aran weight type that can be used for knitting and crocheting. Like Flax C, available in a wide range of colors.

## FLAX C & K <<Lamé>>

The same popular FLAX C & K yarns with added strands of silver lamé. Has a sophisticated luster, and can be used for a wide range of items such as garments and accessories. The same natural but beautiful colors are available both for FLAX C and K.

**NEW**

**FLAX K 100**  
7 colors  
2405  
¥1,530  
(Excl. tax)

**FLAX K**  
18 colors  
0241  
¥390  
(Excl. tax)

Denim color	61	11
	258	208
	262	212
	263	213
	261	211
	66	16
	67	17

12
206
13
14
15
209
205
207
210
203
201

## FLAX K フラックス K

Linen 78%, Cotton 22%

FLAX K 100	FLAX K
100 g (Approx. 248 m)	25 g (Approx. 62 m)
3 balls per bag	5 balls per bag

3.6~3.9m/m 3m/m



## FLAX K <<Lamé>> フラックス K 《ラメ》

Linen 78%, Cotton 22%  
(Uses slitted yarns.)

FLAX K <<Lamé>> 100	FLAX K <<Lamé>>
100 g (Approx. 240 m)	25 g (Approx. 60 m)
3 balls per bag	5 balls per bag

3.6~3.9m/m 3m/m



2341  
3.3~3.6m/m

2.5m/m

¥490  
(Excl. tax)

## FLAX <<Tweed>> フラックス Tw

Linen 73%, Cotton 27%

25 g ball approx. 92 m, in 7 colors  
(5 balls per bag)

701
707
702
703
704
705
706



## FLAX C フラックス C

Linen 82%, Cotton 18%

25 g ball approx. 104 m, in 18 colors  
(5 balls per bag)

0239

2.3m/m

¥390  
(Excl. tax)

Denim color	1
	108
	112
	113
	111
	6
	7
	2
	106
	3
	4
	5
	109
	105
	107
	110
	103
	101



## FLAX C <<Lamé>> フラックス C 《ラメ》

Linen 82%, Cotton 18%  
(Uses slitted yarns.)

25 g ball approx. 100 m, in 11 colors  
(5 balls per bag)

2104

2.3m/m

¥430  
(Excl. tax)

501
507
502
510
508
503
511
505
506
509
512



## TSUDURA

縦(つづら)

Polyester 66%, Nylon 34%

25 g ball approx. 128 m, in 8 colors  
(10 balls per bag)

2334

3.3~3.6m/m

2.5m/m

¥720  
(Excl. tax)

1
2
3
4
5
6
7
8



## MATIN

マタン

Linen 58%, Acrylic 42%

25 g ball approx. 120 m, in 7 colors  
(10 balls per bag)

2274

2.3m/m

¥550  
(Excl. tax)

1
2
9
5
6
7
10



The red colored numbers indicate new products or colors for 2018.





A hand to love and rear children.  
A hand to ease and cure pain.  
A hand represents warmth and calmness.  
Touch the yarns with your hand to feel a pure organic texture recollecting a soft and warm hand.

Organic cotton & linen are ...

Cotton and linen organically farmed without agrichemicals on land which has not used agrichemicals or chemical fertilizers in the past three years. Usually unwanted buds are forcibly removed at harvest time by spraying defoliants the textile materials. Organic materials (cotton in particular), on the other hand, are harvested after leaves have frosted and fallen naturally. Our organic cotton and linen are processed without chemical treatment to the extent possible in manufacturing (spinning/dyeing), so they can be used without concern.

\* To control pests, ladybugs or other insects are actively used.

\* Our organic cotton and linen are certified organic by organic material certification institutes in the U.S. and Belgium, respectively.

Organic materials are characterized by...

- their natural texture, extreme softness, and superior feel. They are strictly selected natural materials, which can be used by persons with allergies or sensitive skin.

- their natural puffy feeling. The tension and resilience of organic linen give it a cool texture.

\* Cotton fibers originally have "lumens" or straw-like hollow areas, but they are usually collapsed in forced harvesting by spraying defoliants. Such hollow areas are retained in organic cottons, enabling them to keep a puffy feeling, which is not deteriorated by repeated washing.

Points to heed for pure organic

- Natural cotton fiber has natural hues, which may result in a slight color difference. They also tend to fade by UV rays or washing. The colors of dyed cotton or linen may be changed by UV rays or washing. This is a characteristic unique to natural materials not using chemical treatment.
- No shrink-proof or other chemical treatments are applied, which may result in yarns shrinking after washing.
- The products may contain flecks of plant matter such as leaves or stems, which are harmless. They will come off through repeated washing.

**NEW**

Paume <<Natural cotton>> Crochet 100 1 color 1 color 2407 3706 ¥1,420 ¥370 (Excl. tax) (Excl. tax)

**NEW**

Paume <<Natural cotton>> Baby 100 1 color 1 color 2410 3804 ¥1,420 ¥370 (Excl. tax) (Excl. tax)

**NEW**

Paume <<Natural cotton>> Knitwear 100 1 color 1 color 2413 3902 ¥1,420 ¥370 (Excl. tax) (Excl. tax)

Paume ムクワタ ホーム《無垢綿》

Cotton 100% (Pure organic cotton)

**Crochet**

Paume <<Natural cotton>> Crochet 100 100 g (Approx. 428 m) 25 g (Approx. 107 m) 3 balls per bag 5 balls per box 2.3m/m 3m/m

**Baby**

Paume <<Natural cotton>> Baby 100 100 g (Approx. 280 m) 25 g (Approx. 70 m) 3 balls per bag 5 balls per box 3.6~3.9m/m 3m/m

**Knitwear**

Paume <<Natural cotton>> Knitwear 100 100 g (Approx. 280 m) 25 g (Approx. 70 m) 3 balls per bag 5 balls per box 3.6~3.9m/m 3m/m

0054 3.6~3.9m/m 3m/m ¥390 (Excl. tax) 81

Paume ムクワタ ホーム《無垢綿》スーパービマ

Cotton 100% (Pure organic cotton)

25 g ball approx. 70 m, in 1 colors (5 balls per box)

0143 3.6~3.9m/m 3m/m ¥390 (Excl. tax) 201 202

Paume コットンリネン

Cotton 60%, Linen 40% (Pure organic linen/cotton)

25 g ball approx. 66 m, in 2 colors (5 balls per box)

4101 3.6~3.9m/m 3m/m ¥470 (Excl. tax) 41 42 43 44 45

Paume 《移土染め》

Cotton 100% (Pure organic cotton)

25 g ball approx. 70 m, in 5 colors (5 balls per box)

0039 2.3m/m 3m/m ¥470 (Excl. tax) 71 72 73 74 76

Paume クロッシェ《草木染め》

Cotton 100% (Pure organic cotton)

25 g ball approx. 107 m, in 5 colors (5 balls per box)

0188 3.6~3.9m/m 3m/m ¥410 (Excl. tax) 91 92 93 94 97 95 306 301 302 305 303 304

Paume ホーム ベビーカラー

Cotton 100% (Pure organic cotton)

25 g ball approx. 70 m, in 12 colors (5 balls per box)

**PURE COTTON**

かわいい赤ちゃん 《ピュアコットン》

Cotton (Super long cotton) 100% 40 g ball approx. 120 m, in 6 colors (5 balls per bag)

2201 3.3~3.6m/m 2.3~2.5m/m ¥490 (Excl. tax) 1 6 2 3 4 5

Longtime favorite yarns for hand-knitting! For babies 100% cotton

Launched in 1994. Made of 100% cotton, because this product is extremely soft on baby skin, it can be used without concern.

2377 5.1~5.7m/m 3.5~4m/m ¥1,380 (Excl. tax) 1 2 3 4 5 6 7 8

**A GIRL アガール**

Cotton 71%, Nylon 27% Polyester 2%

50 g ball approx. 112 m, in 8 colors (5 balls per bag)

2376 2.3m/m ¥720 (Excl. tax) 1 2 3 4 5 6 7 8

**PICT CURL ピクトカール**

Polyester 82%, Nylon 18%

25 g ball approx. 150 m, in 8 colors (5 balls per bag)

4626 1.75m/m 2.4~2.7m/m ¥620 (Excl. tax) 1 2 21 22 5 14 12 13

**EMPEROR インペー**

Rayon 100% (Includes synthetic lamé fiber)

25 g ball approx. 170 m, in 9 colors (10 balls per bag)

Color of spangles 3831 2.3m/m ¥780 (Excl. tax) Silver 1 Gold 2 Silver 11 Silver 12 Silver 3 Gold 15 Gold 7 Pink 8 Silver 13 Black 4 Gold 10 Black 16 Black 5 Silver 6

**SPANGLASS スパングラス**

Polyester 77%, Cotton 23%

25 g ball approx. 137 m, in 14 colors (5 balls per bag)

**SPANGLASS《GRADATION》 スパングラス《グラデーション》**

2075 2.3m/m ¥880 (Excl. tax) Silver 106 Gold 102 Silver 103 Silver 104 Gold 105 Silver 108

Polyester 77%, Cotton 23%

25 g ball approx. 137 m, in 6 colors (5 balls per bag)



0200

**ECO ANDARIA**  
**エコアンダリア®**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

40 g ball approx. 80 m, in 55 colors  
(5 balls per bag)

3~4m/m  
¥520  
(Excl. tax)



Longtime favorite  
[ ECO ANDARIA ]  
ANDARIA was launched in 1959 and renewed as "ECO ANDARIA" in 2008. Now they are suitable for spring/summer that have been well loved since their launch of over 50 years ago.

0200

**ECO ANDARIA**  
**エコアンダリア®**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

40 g ball approx. 80 m, in 55 colors  
(5 balls per bag)

3~4m/m  
¥520  
(Excl. tax)

**Bright color**



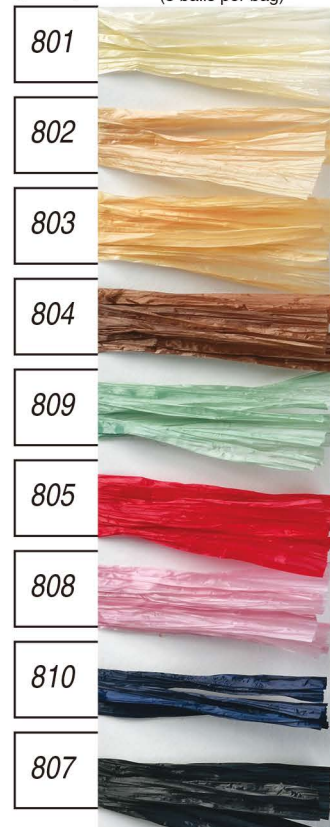
2288

**ECO ANDARIA CROCHET**  
**エコアンダリア®**  
**《クロッシェ》**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

30 g ball approx. 125 m, in 9 colors  
(5 balls per bag)

2.3~2.5m/m  
¥520  
(Excl. tax)



The ECO ANDARIA series use recycled wooden materials. They are environmentally friendly materials that, when burnt, are absorbed into the ground while generating very little hazardous materials.

0225

**ECO ANDARIA COLORFUL**  
**エコアンダリア®**  
**《かすり染め》**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

40 g ball approx. 80 m, in 12 colors  
(5 balls per bag)

3~4m/m  
¥560  
(Excl. tax)



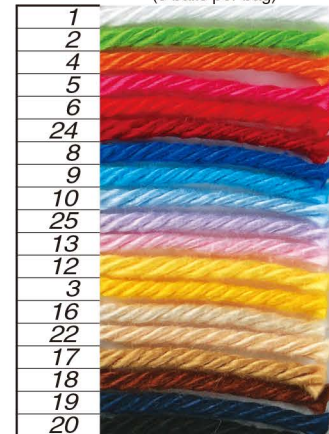
2213

**AMI-AMI COTTON**  
**アミアミコットン®**

Cotton 100%

25 g ball approx. 32 m, in 19 colors  
(5 balls per bag)

4.2~4.5m/m  
3.5m/m  
¥320  
(Excl. tax)



2177

**COMACOMA**  
**コマコマ®**

Vegetable fiber (jute) 100%

40 g ball approx. 34 m, in 19 colors  
(5 balls per bag)

4.5~5.1m/m  
5m/m  
¥430  
(Excl. tax)



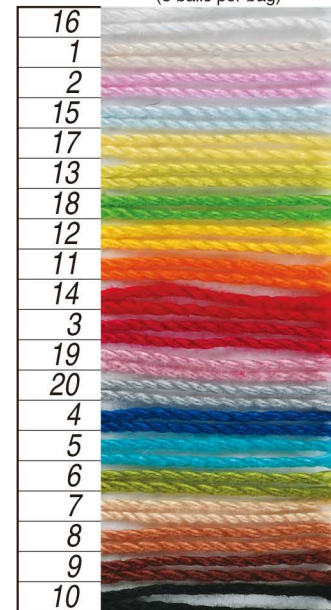
0011

**COTTON NOTTOC**  
**コットンノック**

Cotton 100%

25 g ball approx. 90 m, in 20 colors  
(5 balls per bag)

3.6m/m  
2.5m/m  
¥340  
(Excl. tax)





ECO CRAFT エコクラフト®			ECO CRAFT エコクラフト®			ECO CRAFT エコクラフト®		
ECO CRAFT <b>250</b> 250 m ball 1 color (Natural) 0209 <b>¥9,000</b> (Excl. tax)			ECO CRAFT <b>30</b> 30 m ball 25 colors (Natural) 1035 <b>¥1,500</b> (Excl. tax)			ECO CRAFT <b>30</b> 30 m ball 25 colors 2508 <b>¥1,900</b> (Excl. tax)		
Environmentally friendly  (Natural) 1010 <b>¥390</b> (Excl. tax)			Environmentally friendly  (Natural) 2233 <b>¥450</b> (Excl. tax)			Environmentally friendly  (Natural) 2233 <b>¥450</b> (Excl. tax)		
Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)			Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)			Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)		
Natural			Color			Color		
201	101	1 Beige	135	35 Pomegranate		116	16 Pastel pink	
			127	27 Cherry blossom		—	17 Pastel green	
			128	28 Dayflower		118	18 Pastel blue	
			129	29 Wisteria		102	2 White	
			—	30 Orange		106	6 Black	
			—	31 Red		ECO CRAFT WIDE エコクラフト® ワイド Pulp (Recycled paper) 100% Approx. 30 mm width, made from 24 threads 10 m ball, in 5 colors (Sold as one ball)		
			103	3 Navy blue		Environmentally friendly  1061 <b>¥1,500</b> (Excl. tax)		
			—	11 Light blue		Natural		
			133	33 Turquoise green		401	Beige	
			—	5 Green		1065		
			—	8 Yellow		Color		
			—	9 Pink		402	White	
			110	10 Cream		413	Sand	
			120	20 Gray		414	Marron	
						415	Chocolate	
						(Patent pending)		

#### Hamanaka ECO CRAFT...

- Is made from recycle paper such as grain storage bags or milk box paper. ● Uses no agricultural or fertilizer bags.
- Uses polyvinyl alcohol polymer for surface coating, this is same product as used for the back of stamps or in skincare products such as face packs.
- Better flexibility than bamboo or wisteria materials, makes for easier cutting, splitting, or bonding.
- Ecologically friendly material, better for people and for the environment.

\*There are two types of colored materials: 5 m and 30 m balls (with color number).

\*The photos are actual size. The color may not appear exactly as in the images due to printing process.

## Crochet Hook Size Conversion Chart

The standard thicknesses (sizes) of crochet hooks are different for the Japan (JP), US, and UK regions. Please also note that the notations for each crochet hook size are also different.

First determine the size in millimeters (mm) for the hook specified, then choose the closest hook size that is most comfortable to use.

	JP	US	UK
2.00 mm	2/0	—	14
2.25 mm	—	B/1	13
2.30 mm	3/0	—	—
2.50 mm	4/0	—	12
2.75 mm	—	C/2	—
3.00 mm	5/0	—	11
3.25 mm	—	D/3	10
3.50 mm	6/0	E/4	9
3.75 mm	—	F/5	—
4.00 mm	7/0	G/6	8
4.25 mm	—	—	—
4.50 mm	7.5/0	7	7
5.00 mm	8/0	H/8	6
5.50 mm	—	I/9	5
6.00 mm	10/0	J/10	4
6.50 mm	—	K/10.5	3
7.00 mm	7 mm	—	2
8.00 mm	8 mm	L/11	0
9.00 mm	—	M/13	00
10.00 mm	10 mm	N/15	000
12.00 mm	12 mm	O/16	—
15.00 mm	—	P/19	—
16.00 mm	—	Q	—
17.50 mm	—	R	—
19.00 mm	—	S/35	—

## Knitting Needle Size Conversion Chart

The standard thicknesses (sizes) of knitting needles are different for the Japan (JP), US, and UK regions. First determine the size in millimeters (mm) for the needle specified, then choose the closest needle size that is most comfortable to use.

	JP	US	UK
2.00 mm	—	0	14
2.10 mm	0	—	—
2.25 mm	—	1	13
2.40 mm	1	—	—
2.50 mm	—	—	—
2.70 mm	2	—	—
2.75 mm	—	2	12
3.00 mm	3	—	11
3.25 mm	—	3	10
3.30 mm	4	—	—
3.50 mm	—	4	—
3.60 mm	5	—	—
3.75 mm	—	5	9
3.90 mm	6	—	—
4.00 mm	—	6	8
4.20 mm	7	—	—
4.25 mm	—	—	—
4.50 mm	8	7	7
4.80 mm	9	—	—
5.00 mm	—	8	6
5.10 mm	10	—	—
5.40 mm	11	—	—
5.50 mm	—	9	5
5.70 mm	12	—	—
6.00 mm	13	10	4
6.30 mm	14	—	—
6.50 mm	—	10.5	3
6.60 mm	15	—	—
7.00 mm	7 mm	—	2
7.50 mm	—	—	1
8.00 mm	8 mm	11	0
9.00 mm	—	13	00
10.00 mm	10 mm	15	000
12.00 mm	12 mm	—	—
12.75 mm	—	17	—
15.00 mm	—	19	—
19.00 mm	—	35	—
25.00 mm	—	50	—





作品No. H145-185-001 New リネンフローリア (No.4) 5.7玉使用

\* 表紙のウェア作品は、「春夏のかぎ針編みvol.20」(H102-069/ヴォーグ社より1月末発刊予定)  
表紙の帽子・バッグ作品は「大人のバッグ&帽子 エコアンダリヤ作品集」(H103-152/朝日新聞出版より2月上旬発刊予定)  
裏表紙のウェア作品は、「大人に似合うカジュアルニット」(H102-070/ブティック社より1月末発刊予定)に掲載されます。

\* 品番・タイトル・発刊時期は変更になる場合がございます。



※安心・安全にお使いいただくために...  
ハマナカ手芸手あみ糸は、すべて日本製です。

## ハマナカ株式会社

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2017年11月20日製作

¥1,500《税別》