

2019 SPRING & SUMMER

# Hamana

KNITTING YARN COLLECTION

Color  
Sample





**NEW**  
2434

**CLEO CROCHET**  
**クレオクロッシェ**

Acrylic 51%  
Linen 42%  
Polyester 7%

25 g ball approx. 120 m, in 8 colors  
(10 balls per bag)

2.3<sup>m</sup>/m  
¥580  
(Excl. tax)



**NEW**  
2431

**UNDINE**

**アンディーネ**

Cotton 78%  
Nylon 22%

30 g ball approx. 114 m, in 8 colors  
(10 balls per bag)

3.9~4.2<sup>m</sup>/m  
3.5<sup>m</sup>/m  
¥650  
(Excl. tax)



2393  
3.3~3.6<sup>m</sup>/m

**LINENFLORIA**

**リネンフローリア**

Linen 51%  
Acrylic 49%

25 g ball approx. 120 m, in 9 colors  
(10 balls per bag)

2.5<sup>m</sup>/m  
¥680  
(Excl. tax)



3842

**WASH COTTON CROCHET**

**ウォッシュコットン**

《クロッシェ》

Cotton 64%  
Polyester 36%

25 g ball approx. 104 m, in 34 colors  
(5 balls per bag)

2.3<sup>m</sup>/m  
¥390  
(Excl. tax)



3153

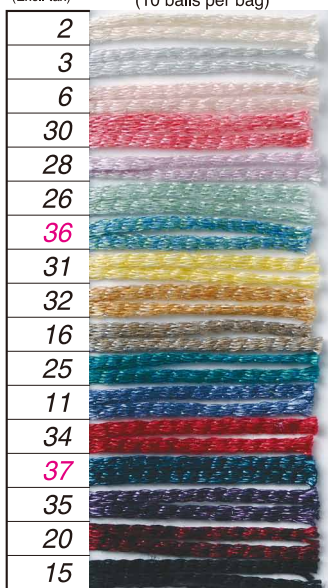
**BRILLIAN**

**ブリリアン**

Cotton (Super long cotton) 57%  
Nylon 43%

40 g ball approx. 140 m, in 17 colors  
(10 balls per bag)

3.6~3.9<sup>m</sup>/m  
2.5~3<sup>m</sup>/m  
¥820  
(Excl. tax)



long-seller  
[ BRILLIAN ]  
Since 2003

2744

**WASH! COTTON**

**ウォッシュコットン**

Cotton 64%  
Polyester 36%

40 g ball approx. 102 m, in 30 colors  
(10 balls per bag)

3.6~3.9<sup>m</sup>/m  
2.5<sup>m</sup>/m  
¥450  
(Excl. tax)



2333

**WASH COTTON GRADATION**

**ウォッシュコットン**

《グラデーション》

Cotton 64%  
Polyester 36%

40 g ball approx. 102 m, in 11 colors  
(10 balls per bag)

3.6~3.9<sup>m</sup>/m  
2.5<sup>m</sup>/m  
¥560  
(Excl. tax)



**APRICO**

**アプリコ**

Cotton (Super long cotton) 100%

30 g ball approx. 120 m, in 26 colors  
(5 balls per bag)

2.3~2.5<sup>m</sup>/m  
¥450  
(Excl. tax)



**APRICO 《LAME》**

**アプリコ**

《ラム》

Cotton (Super long cotton) 100%  
(Uses slitted yarns.)

30 g ball approx. 115 m, in 18 colors  
(5 balls per bag)

2.3~2.5<sup>m</sup>/m  
¥480  
(Excl. tax)





# Flax

linen & cotton

## c · k · Tw · Ly

crochet knit tweed lily

### [What is linen?]

Linen is natural fiber made from the flax plant ("Ama" in Japanese). Its sensitive and soft but durable properties have contributed to its long-lasting popularity as a fine fiber. Linen is pronounced as "lan" in French, as in "lingerie," undergarments for women using fine fabrics.

### [What characteristics does linen have?]

Linen has a high water absorption and quick drying properties, as well as a high thermal conductivity, causing a non-stiff cool texture. It also has the highest tensile strength of all fibers, and collects less dirt.

### The Hamanaka Flax Series...

Uses flax grown in Belgium which is known for its high quality. By combining the tension and coolness of linen with the softness of cotton, we aim to deliver sasy knitting and a comfortable wearing experience.

#### FLAX Ly

Mélange-colored lily yarn Aran weight type is now available in the Flax series. It does not have any yarn breaks, and the linen is highly mixed and contains cavities in it, so it is not too hard and gives the knitted fabric light and soft finish.

#### FLAX Tw

A new fancy type in the Flax Series. Its thickness is suitable for both knitting and crochet. We recommend it for beginners. Natural soft, pretty colors evoke a green meadow theme. Can be used for a wide range of items such as knitwear and accessories.

#### FLAX C

Best suited for crocheting. Can be used for garments, accessories and edging. Available in a wide range of colors from natural to dark to enable your creativity.

#### FLAX K

A multi-purpose Aran weight type that can be used for knitting and crocheting. Like Flax C, available in a wide range of colors.

#### FLAX C & K <<Lamé>>

The same popular FLAX C & K yarns with added strands of silver lamé. Has a sophisticated luster, and can be used for a wide range of items such as garments and accessories. The same natural but beautiful colors are available both for FLAX C and K.

All Hamanaka yarns are made in Japan.

**NEW**  
2430  
3.6~3.9m/m

**FLAX <Lily>**  
**フラックス Ly**

Linen 67%·Cotton 33%

25 g ball approx. 87 m, in 6 colors  
(5 balls per bag)

¥520  
(Excl. tax)

801  
802  
803  
804  
805  
806

**FLAX K**  
**フラックス K**

Linen 78%, Cotton 22%

FLAX K 100	FLAX K
7 colors	17 colors
2405	0241
¥1,530 (Excl. tax)	¥390 (Excl. tax)

FLAX K 100 100 g (Approx. 248 m) 3 balls per bag

FLAX K 25 g (Approx. 62 m) 5 balls per bag

3.6~3.9m/m 3m/m

61 11  
258 208  
262 212  
263 213  
261 211  
66 16  
67 17  
12  
206  
13  
14  
15  
209  
205  
207  
203  
201

**FLAX K <LAMÉ>**  
**フラックス K**  
**<ラメ>**

Linen 78%, Cotton 22%  
(Uses slitted yarns.)

FLAX K <<Lamé>> 100	FLAX K <<Lamé>>
3 colors	9 colors
2406	2105
¥1,690 (Excl. tax)	¥430 (Excl. tax)

FLAX K <<Lamé>> 100 100 g (Approx. 240 m) 3 balls per bag

FLAX K <<Lamé>> 25 g (Approx. 60 m) 5 balls per bag

3.6~3.9m/m 3m/m

651 601  
656 606  
662 612  
610  
608  
603  
611  
605  
609

2341  
3.3~3.6m/m

**FLAX <Tweed>**  
**フラックス Tw**

Linen 73%, Cotton 27%

25 g ball approx. 92 m, in 7 colors  
(5 balls per bag)

¥490  
(Excl. tax)

701  
707  
702  
703  
704  
705  
706

0239

**FLAX C**  
**フラックス C**

Linen 82%, Cotton 18%

25 g ball approx. 104 m, in 17 colors  
(5 balls per bag)

¥390  
(Excl. tax)

Denim color

1  
108  
112  
113  
111  
6  
7  
2  
106  
3  
4  
5  
109  
105  
107  
103  
101

2104

**FLAX C <LAMÉ>**  
**フラックス C**  
**<ラメ>**

Linen 82%, Cotton 18%  
(Uses slitted yarns.)

25 g ball approx. 100 m, in 11 colors  
(5 balls per bag)

¥430  
(Excl. tax)

501  
507  
502  
510  
508  
503  
511  
505  
506  
509  
512

4626

**EMPEROR**  
**インペラー**

Rayon 100%  
(Uses slitted yarns.)

25 g ball approx. 170 m, in 9 colors  
(10 balls per bag)

¥620  
(Excl. tax)

1  
2  
21  
3  
22  
5  
14  
12  
13

long-seller  
[ EMPEROR ]  
Since 1978

The red colored numbers indicate new products or colors for 2019.

\*The colors may not appear exactly as in the images due to the printing process.

# Paume®

Organic 100%

Paume means "palm" in French.

A hand to love and rear children.  
A hand to ease and cure pain.  
A hand represents warmth and calmness.  
Touch the yarns with your hand to feel  
a pure organic texture recollecting a soft  
and warm hand.

## Organic cotton & linen are ...

Cotton and linen organically farmed without agrichemicals on land which has not used agrichemicals or chemical fertilizers in the past three years. Usually unwated buds are forcibly removed at harvest time by spraying defoliant the textile materials. Organic materials (cotton in particular), on the other hand, are arvested after leaves have frosted and fallen naturally. Our organic cotton and linen are processed without chemical treatment to the extent possible in manufacturing (spinning/dyeing), so they can be used without concern.

\* To control pests, ladybugs or other insects are actively used.

\* Our organic cotton and linen are certified organic by rganic material certification institutes in the U.S. and Belgium, respectively.

## Organic materials are characterized by...

- their natural texture, extreme softness, and superior feel. They are strictly selected natural materials, which can be used by persons with allergies or sensitive skin.
- their natural puffy feeling. The tension and resilience of organic linen give it a cool texture.

\* Cotton fibers originally have "lumens" or straw-like hollow areas, but they are usually collapsed in forced harvesting by spraying defoliant. Such hollow areas are retained in organic cottons, enabling them to keep a puffy feeling, which is not deteriorated by repeated washing.

## Points to heed for pure organic

- Natural cotton fiber has natural hues, which may result in a slight color difference. They also tend to fade by UV rays or washing. The colors of dyed cotton or linen may be changed by UV rays or washing. This is a characteristic unique to natural materials not using chemical treatment.
- No shrink-proof or other chemical treatments are applied, which may result in yarns shrinking after washing.
- The products may contain flecks of plant matter such as leaves or stems, which are harmless. They will come off through repeated washing.

NEW

Paume®

2428  
3.6~3.9m/m  
3.0m/m  
¥490  
(Excl. tax)

ボーム・リリー《フルーツ染め》  
Cotton 100%  
(Pure organic cotton)  
25 g ball approx. 78 m, in 6 colors  
(5 balls per box)

501  
502  
503  
504  
505  
506

ボーム・《無垢綿》

Cotton 100%  
(Pure organic cotton)

Crochet

Paume <<natural cotton>> Crochet	Paume <<natural cotton>> Crochet
100 1 color 2407 ¥1,420 (Excl. tax)	1 color 3706 ¥370 (Excl. tax)
401	1

Paume <<natural cotton>> Baby	Paume <<natural cotton>> Baby
100 1 color 2410 ¥1,420 (Excl. tax)	1 color 3804 ¥370 (Excl. tax)
411	11

Paume <<natural cotton>> Knitwear	Paume <<natural cotton>> Knitwear
100 1 color 2413 ¥1,420 (Excl. tax)	1 color 3902 ¥370 (Excl. tax)
421	21

0054  
3.6~3.9m/m  
3m/m  
¥390  
(Excl. tax)

ボーム・《無垢綿》スーピマ  
Cotton 100%  
(Pure organic cotton)  
25 g ball approx. 70 m, in 1 colors  
(5 balls per box)

81

0143  
3.6~3.9m/m  
3m/m  
¥390  
(Excl. tax)

ボーム・コットンリネン  
Cotton 60%, Linen 40%  
(Pure organic linen/cotton)  
25 g ball approx. 66 m, in 2 colors  
(5 balls per box)

201

202

4101  
3.6~3.9m/m  
3m/m  
¥470  
(Excl. tax)

ボーム・《彩上染め》  
Cotton 100%  
(Pure organic cotton)  
25 g ball approx. 70 m, in 5 colors  
(5 balls per box)

41  
42  
43  
44  
45

0039  
3m/m  
2.3m/m  
¥470  
(Excl. tax)

ボーム・クロッシェ《草木染め》  
Cotton 100%  
(Pure organic cotton)  
25 g ball approx. 107 m, in 5 colors  
(5 balls per box)

71  
72  
73  
74  
76

0188  
3.6~3.9m/m  
3m/m  
¥410  
(Excl. tax)

ボーム・ベビーカラー

Cotton 100%  
(Pure organic cotton)  
25 g ball approx. 70 m, in 12 colors  
(5 balls per box)

91  
92  
93  
94  
97  
95  
306  
301  
302  
305  
303  
304

PURE COTTON

2201  
3.3~3.6m/m  
2.3~2.5m/m  
¥490  
(Excl. tax)

かわいい赤ちゃん®  
《ピュアコットン》

Cotton (Super long cotton) 100%  
40 g ball approx. 120 m, in 6 colors  
(5 balls per bag)

1  
6  
2  
3  
4  
5

long-seller  
[ PURE COTTON ]  
Since 1994

Color of spangles

3831  
2.3m/m  
¥780  
(Excl. tax)

SPANGLASS  
スパンガラス®

Polyester 77%, Cotton 23%  
25 g ball approx. 137 m, in 14 colors (5 balls per bag)

Silver 1  
Gold 2  
Silver 11  
Silver 12  
Silver 3  
Gold 15  
Gold 7  
Pink 8  
Silver 13  
Black 4  
Gold 10  
Black 16  
Black 5  
Silver 6



0200  
Environmentally friendly materials!

**ECO ANDARIA**  
**エコアンダリヤ®**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

3~4m/m  
40 g ball approx. 80 m, in 57 colors  
(5 balls per bag)

**¥560**  
(Excl. tax)



Longtime favorite  
[ ECO ANDARIA ]  
ANDARIA was launched in 1959 and renewed as "ECO ANDARIA" in 2008. Now they are suitable for spring/summer that have been well loved since their launch of over 50 years ago.

The ECO ANDARIA series use recycled wooden materials. They are environmentally friendly materials that, when burnt, are absorbed into the ground while generating very little hazardous materials.

0200  
Environmentally friendly materials!

**ECO ANDARIA**  
**エコアンダリヤ®**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

3~4m/m  
40 g ball approx. 80 m, in 57 colors  
(5 balls per bag)

**Bright color**

**¥560**  
(Excl. tax)



2288  
Environmentally friendly materials!

**ECO ANDARIA CROCHET**  
**エコアンダリヤ®**  
**《クロッシェ》**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

2.3~2.5m/m  
30 g ball approx. 125 m, in 9 colors  
(5 balls per bag)

**¥520**  
(Excl. tax)



2213  
4.2~4.5m/m

**AMI-AMI COTTON**  
**アミアミコットン®**

Cotton 100%

3.5m/m  
25 g ball approx. 32 m, in 19 colors  
(5 balls per bag)

**¥320**  
(Excl. tax)



0225  
Environmentally friendly materials!

**ECO ANDARIA COLORFUL**  
**エコアンダリヤ®**  
**《かすり染め》**

Rayon 100%  
\* A fiber with recycled ingredients made from wooden pulps.

3~4m/m  
40 g ball approx. 80 m, in 11 colors  
(5 balls per bag)

**¥600**  
(Excl. tax)



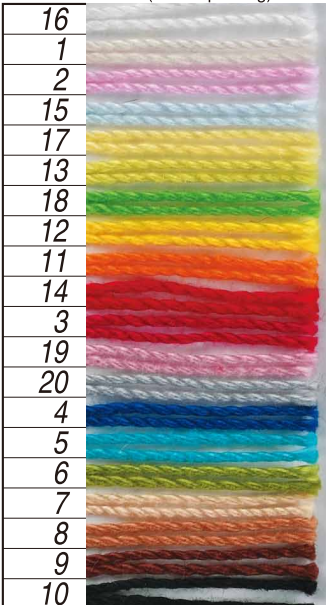
0011  
3.6m/m  
2.5m/m

**COTTON NOTTOC**  
**コットンノック**

Cotton 100%

25 g ball approx. 90 m, in 20 colors  
(5 balls per bag)

**¥340**  
(Excl. tax)



2401  
3m/m

**AMAITO 《LINEN》**  
**亜麻糸《リネン》30**

Linen 100%

30 g ball approx. 50 m, in 15 colors  
(5 balls per bag)

**¥520**  
(Excl. tax)



2177  
4.5~5.1m/m  
5m/m

**COMACOMA**  
**コマコマ®**

Vegetable fiber (jute) 100%

40 g ball approx. 34 m, in 18 colors  
(5 balls per bag)

**¥430**  
(Excl. tax)



The red colored numbers indicate new products or colors for 2019.

\*The colors may not appear exactly as in the images due to the printing process.



ECO CRAFT エコクラフト®			ECO CRAFT エコクラフト®			ECO CRAFT エコクラフト®		
ECO CRAFT <b>250</b> 250 m ball 1 color (Natural) 0209 <b>¥9,000</b> (Excl. tax)			ECO CRAFT <b>30</b> 30 m ball 25 colors (Natural) 1035 <b>¥1,500</b> (Excl. tax)			ECO CRAFT <b>30</b> 30 m ball 25 colors 2508 <b>¥1,900</b> (Excl. tax)		
Environmentally friendly  Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)			Environmentally friendly  Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)			Environmentally friendly  Pulp (Recycled paper) 100% Approx. 15 mm width, made from 12 threads 5 m ball, in 31 colors (5 m ball, 5 balls per bag, or sold as one ball)		
<b>Natural</b>			<b>Color</b>			<b>Color</b>		
201	101	1 Beige	135	35 Pomegranate		116	16 Pastel pink	
	(Color) 2508 <b>¥1,900</b> (Excl. tax)	(Color) 2233 <b>¥450</b> (Excl. tax)	127	27 Cherry blossom		—	17 Pastel green	
	There are three types for natural types: 5 m, 30 m, and 250 m balls.		128	28 Dayflower		118	18 Pastel blue	
	113	13 Sand	129	29 Wisteria		102	2 White	
	132	32 Amber	—	30 Orange		106	6 Black	
	114	14 Marron	—	31 Red		ECO CRAFT WIDE エコクラフト® ワイド		
	115	15 Chocolate	103	3 Navy blue		Environmentally friendly  Pulp (Recycled paper) 100% Approx. 30 mm width, made from 24 threads 10 m ball, in 5 colors (Sold as one ball)		
	121	21 Persimmon tannin	—	11 Light blue		1061	<b>Natural</b>	
	122	22 Indigo	133	33 Turquoise green		401	Beige	
	124	—	—	5 Green		1065	<b>Color</b>	
	136	36 Japanese horseradish	—	8 Yellow		402	White	
	137	37 Powdered green tea	—	9 Pink		413	Sand	
	112	12 Moss green	110	10 Cream		414	Marron	
	126	26 Madder red	120	20 Gray		415	Chocolate	
	134	34 Cosmos				(Patent pending)		

#### Hamanaka ECO CRAFT...

- Is made from recycle paper such as grain storage bags or milk box paper. ● Uses no agricultural or fertilizer bags.
- Uses polyvinyl alcohol polymer for surface coating, this is same product as used for the back of stamps or in skincare products such as face packs.
- Better flexibility than bamboo or wisteria materials, makes for easier cutting, splitting, or bonding.
- Ecologically friendly material, better for people and for the environment.

\*There are two types of colored materials: 5 m and 30 m balls (with color number).

\*The photos are actual size. The color may not appear exactly as in the images due to printing process.

## Crochet Hook Size Conversion Chart

The standard thicknesses (sizes) of crochet hooks are different for the Japan (JP), US, and UK regions. Please also note that the notations for each crochet hook size are also different.

First determine the size in millimeters (mm) for the hook specified, then choose the closest hook size that is most comfortable to use.

	JP	US	UK
2.00 mm	2/0	—	14
2.25 mm	—	B/1	13
2.30 mm	3/0	—	—
2.50 mm	4/0	—	12
2.75 mm	—	C/2	—
3.00 mm	5/0	—	11
3.25 mm	—	D/3	10
3.50 mm	6/0	E/4	9
3.75 mm	—	F/5	—
4.00 mm	7/0	G/6	8
4.25 mm	—	—	—
4.50 mm	7.5/0	7	7
5.00 mm	8/0	H/8	6
5.50 mm	—	I/9	5
6.00 mm	10/0	J/10	4
6.50 mm	—	K/10.5	3
7.00 mm	7 mm	—	2
8.00 mm	8 mm	L/11	0
9.00 mm	—	M/13	00
10.00 mm	10 mm	N/15	000
12.00 mm	12 mm	O/16	—
15.00 mm	—	P/19	—
16.00 mm	—	Q	—
17.50 mm	—	R	—
19.00 mm	—	S/35	—

## Knitting Needle Size Conversion Chart

The standard thicknesses (sizes) of knitting needles are different for the Japan (JP), US, and UK regions. First determine the size in millimeters (mm) for the needle specified, then choose the closest needle size that is most comfortable to use.

	JP	US	UK
2.00 mm	—	0	14
2.10 mm	0	—	—
2.25 mm	—	1	13
2.40 mm	1	—	—
2.50 mm	—	—	—
2.70 mm	2	—	—
2.75 mm	—	2	12
3.00 mm	3	—	11
3.25 mm	—	3	10
3.30 mm	4	—	—
3.50 mm	—	4	—
3.60 mm	5	—	—
3.75 mm	—	5	9
3.90 mm	6	—	—
4.00 mm	—	6	8
4.20 mm	7	—	—
4.25 mm	—	—	—
4.50 mm	8	7	7
4.80 mm	9	—	—
5.00 mm	—	8	6
5.10 mm	10	—	—
5.40 mm	11	—	—
5.50 mm	—	9	5
5.70 mm	12	—	—
6.00 mm	13	10	4
6.30 mm	14	—	—
6.50 mm	—	10.5	3
6.60 mm	15	—	—
7.00 mm	7 mm	—	2
7.50 mm	—	—	1
8.00 mm	8 mm	11	0
9.00 mm	—	13	00
10.00 mm	10 mm	15	000
12.00 mm	12 mm	—	—
12.75 mm	—	17	—
15.00 mm	—	19	—
19.00 mm	—	35	—
25.00 mm	—	50	—





【表紙】

ウェア：作品No.H145-195-014 ウォッシュコットン《グラデーション》(No.302) 7.7玉使用  
 帽子：作品No.H167-195-209 エコアンドリヤ (No.42) 3.2玉使用  
 バッグ：作品No.H167-195-205 エコアンドリヤ (No.15) 3玉使用

\* アイアムオリーブ5月号掲載

【裏表紙】

作品No.H145-195-030 ポームリリー《フルーツ染め》全色使用

\* アイアムオリーブ掲載 3月号…アプリコット、4月号…ブルーベリー、5月号…洋なし、  
 6月号…ぶどう、7月号…レモン、8月号…メロン



※安心・安全にお使いいただくために…※  
 ハマナカ手芸手あみ糸は、すべて日本製です。

**ハマナカ株式会社**

〒616-8585 京都市右京区花園数ノ下町2番地の3 TEL.075-463-5151(代) FAX.075-463-5159  
 ハマナカコーポレートサイト [hamanaka.co.jp](http://hamanaka.co.jp) 手編みと手芸の情報サイト「あむゆーず」 [amuuse.jp](http://amuuse.jp) メールアドレス [info@hamanaka.co.jp](mailto:info@hamanaka.co.jp)

2018年11月20日製作

**¥1,500《税別》**